MEMORANDUM NO. 2

January 10, 1968

P. B. Akin	W. Kunes	J. Jackson	L. Hazelip
R. W. Richards	F. Hacke	E. G. Johnson	R. Wedler
H. R. Kilpatrick	J. Guyer (2)	T. Collins	G. Vaughan
A. C. Weber	J. Korilko	E. Jaschek	H. Kamper
E. L. Bockstruck	A. H. Becker	J. McCammon	J. Paul
W. A. Peters	H. Meyer	R. Davis	L. Troeckler
H. Hillmer	M. Hardaway	R. Uhrig (2)	R. D. Bay
L. Will	C. Crutcher	R. S. Turner	Files

H. R. KILPATRICK
~~E. G. JOHNSON~~
W. DAVIS

CONTRACT WTC-221.00
WORLD TRADE CENTER
THE PORT OF NEW YORK AUTHORITY
LACLEDE CONTRACT 67-J-31801

The contract with the Port of New York Authority specifies the following items which will not be produced by Laclede Steel Company, but will be purchased:

FABRICATED COVER PLATES
(Laclede Dwgs. ST111 and ST112 dated 3/6/67 attached)

Width	Thickness	Length	Est. Tonnage
9"	.0135"	13'6"	
9"	.0135"	15'2"	120
9"	.0135"	16'10"	
7"	.0135"	13'6"	
7"	.0135"	15'2"	22
7"	.0135"	16'10"	
4"	.0135"	13'6"	4
4"	.0135"	15'6"	
		Total Est. Tons	146

PLAIN HOT ROLLED ANGLES (A-36 GRADE)
(Laclede Dwg. F3-r-306 dated 1/5/68 attached)

2-1/2" x 1-1/2" x .250" x 0'6" - 20 tons (est.)

This could be purchased in stock lengths and sheared to length at the mill or purchased in cut lengths.

STANDARD HOT ROLLED CHANNEL (A-36 GRADE)
10C30 - 10'0" long (No drawing required)

It is essential that orders for all the above items be placed at once. Especially with a strike threat and the inventory build-up forecast for '68. I am, therefore, requesting that the Sales Department will requisition the above items at once in the required quantity and with specified delivery dates.

By copy of this memorandum, I am also requesting:

1) That the Industrial Engineering Department provide the Sales and Purchasing Departments and the writer with:
   a) Cost of shearing mill lengths of the required angles from stock lengths at the Madison Plant. This is to be used as a guide in the procurement decision to buy mill or cut lengths.

   b) Determine how these sheared lengths of angles and cut to length channels can be painted with electrocoat red paint.

2) That the Purchasing Department will notify the Operating Department, Industrial Engineering, Production Scheduling, and the writer when and where the tonnage has been placed and the delivery schedule.

Robert D. Bay

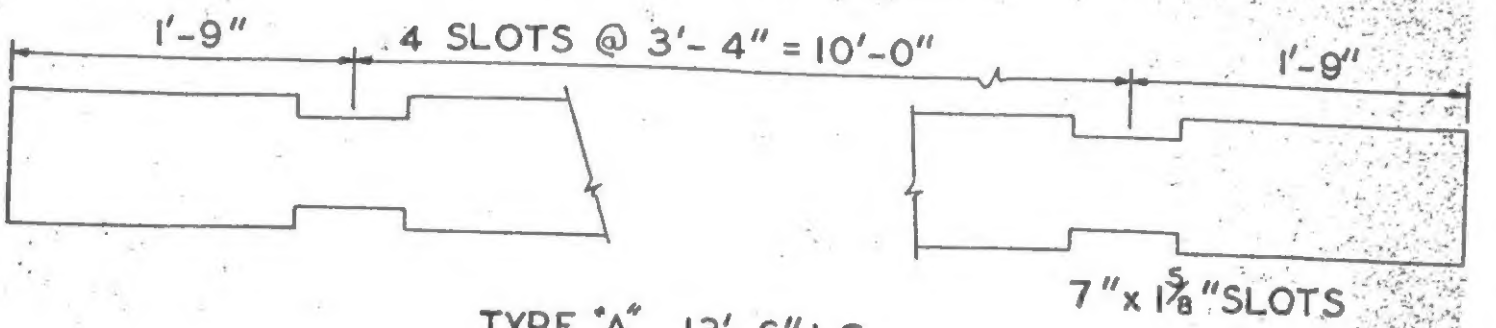
sak

LACLEDE STEEL COMPANY SAINT LOUIS, MISSOURI

DRAWING NO. ST 111 SUBJECT COVER PLATE DETAILS

BY L.W.H DATE 3-6-67 WORLD TRADE CENTER TOWERS

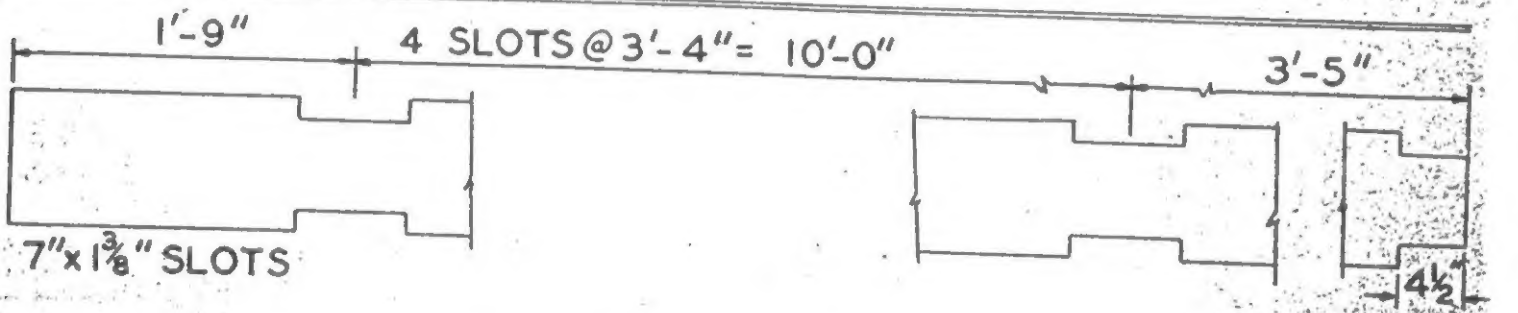
CHKD. BY ACW DATE 3-7-67 NEW YORK N.Y.



TYPE "A" 13'-6" LG.

9" WIDE A
7" WIDE A_1 } .0135 MIN. THICKNESS

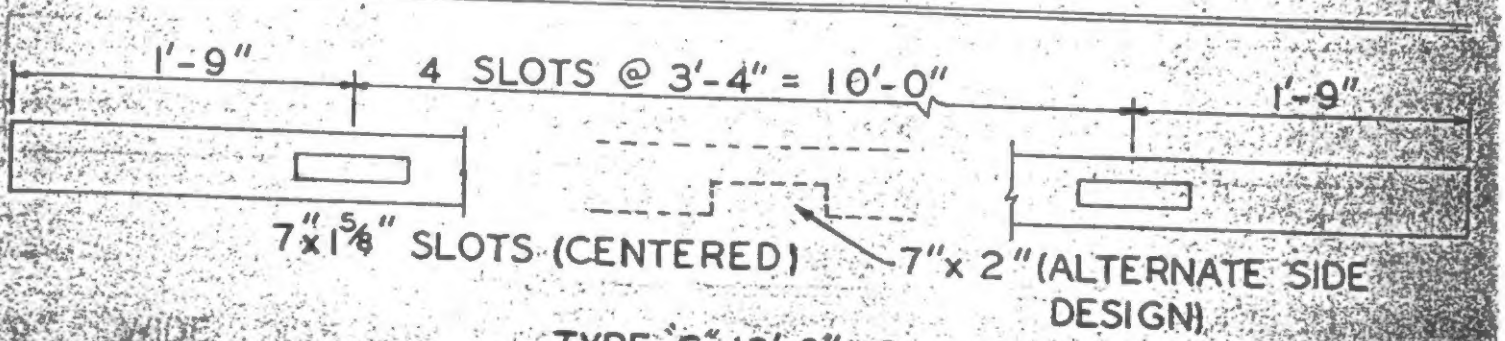
17280 PCS. 13'-6" LONG TYPE "A" REQUIRED
2880 " " " " "A_1" "



TYPE "B" 15'-2" LG

9" WIDE B
7" WIDE B_1 } .0135 MIN. THICKNESS

17280 PCS. 15'-2" LONG TYPE "B" REQUIRED
2880 " " " " "B_1" "



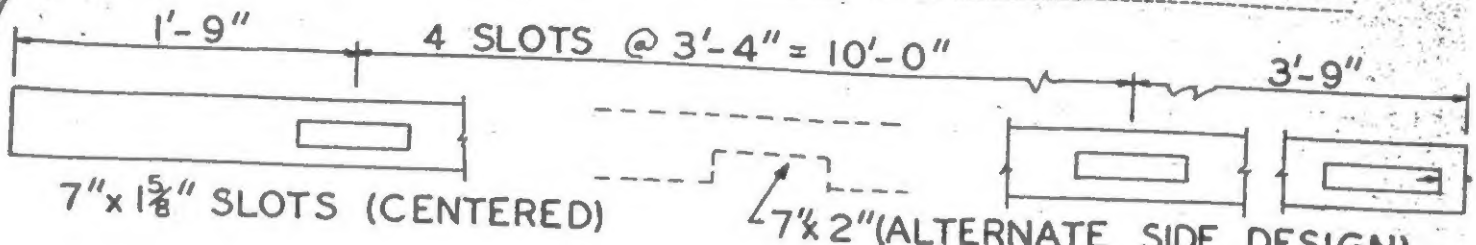
TYPE "C" 13'-6" LG

4" WIDE
0135 MIN. THICKNESS
1440 PCS. 13'-6" LONG TYPE "C" REQUIRED

LACLEDE STEEL COMPANY SAINT LOUIS, MISSOURI

DRAWING NO. ST 112
BY L.W.H DATE 3-6-67
CHKD. BY ACW DATE 3-7-67

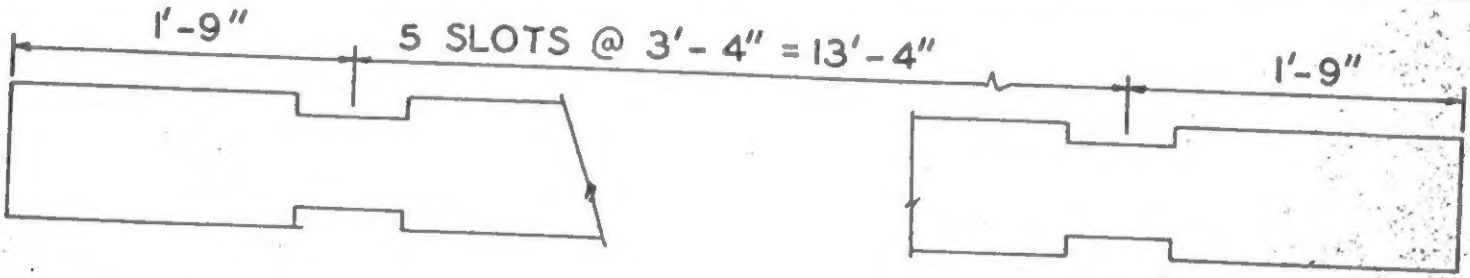
SUBJECT COVER PLATES DETAILS
WORLD TRADE CENTER TOWERS
NEW YORK N.Y.



TYPE "D" 15'-6" LG

4" WIDE .0135 MIN. THICKNESS

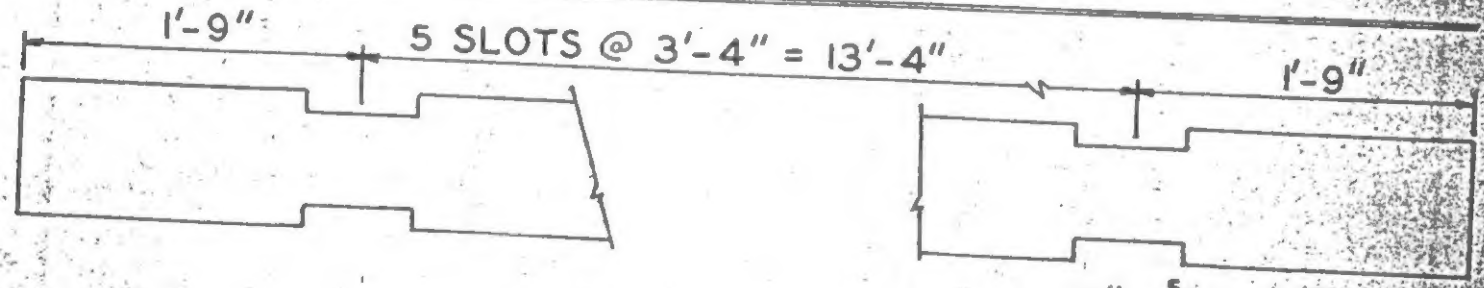
1440 PCS. 15'-6" LONG TYPE "D" REQUIRED



TYPE "E" 16'-10" LG.

7" WIDE .0135 MIN. THICKNESS

8640 PCS. 16'-10" LONG TYPE "E" REQUIRED



TYPE "F" 16'-10" LG.

9" WIDE .0135 MIN THICKNESS

1440 PCS. 16'-10" LONG TYPE "F" REQUIRED